

Frecuencia principal de red: 50Hz-60Hz
Main frequency 50-60 Hz

Aplicaciones:

Máquinas de soldadura por puntos, protuberancias, a tope y por roldanas.

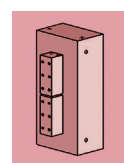
Application:

Standard machines for spot, projecting, butt and seam welding.

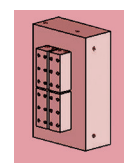
FORMA TNC

TYPE TNC

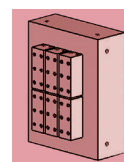
TIPO	N° BLOQUES	S (Standard)		F (Reforzado / Reinforced)		R (Roldanas / Roll welding)	
		TENSIONES SECUNDARIAS SECONDARY VOLTAGE		TENSIONES SECUNDARIAS SECONDARY VOLTAGE		TENSIONES SECUNDARIAS SECONDARY VOLTAGE	
		Sn (50%) KVA	Sp (100%) KVA	Sn (50%) KVA	Sp (100%) KVA	Sn (50%) KVA	Sp (100%) KVA
TNC-4	1	3,2 - 4,0 - 5,0 - 6,1 V.		4,2 - 4,8 - 5,2 - 6,1 V.		3,3 - 3,8 - 4,2 - 4,7 V.	
	2	50	35	63	45	40	28
	3	100	70	125	89	80	56
	4	150	106	190	134	120	85
TNC-5	1	4,3 - 5,1 - 6,2 - 7,1 V.		5,0 - 5,6 - 6,3 - 7,1 V.		4,1 - 5,0 - 5,5 - 5,6 V.	
	2	75	53	85	60	50	35
	3	150	106	170	120	100	70
	4	225	159	255	180	150	106
TNC-6	1	6,0 - 7,0 - 8,3 - 10,0 V.		7,0 - 8,0 - 9,0 - 10,0 V.		5,75 - 6,5 - 7,3 - 8,1 V.	
	2	100	70	120	85	80	57
	3	200	141	240	170	160	113
	4	300	212	360	255	240	170
TNC-7	1	7,9 - 9,2 - 11,1 - 13,0 V.		9,2 - 10,6 - 11,9 - 13,0 V.		7,3 - 8,3 - 9,3 - 10,3 V.	
	2	125	86	160	113	100	71
	3	250	176	320	226	200	141
	4	375	265	480	340	300	212
TNC-8	1	9,0 - 11,0 - 13,0 - 15,8 V.		11,2 - 12,7 - 14,1 - 15,8 V.		9,0 - 10,5 - 11,9 - 13,1 V.	
	2	150	106	190	135	130	92
	3	300	212	380	269	260	184
	4	450	318	570	403	390	275
TNC-9	1	10,0 - 12,9 - 16,9 - 20,0 V.		14,0 - 15,8 - 18,0 - 20,0 V.			
	2	175	123	240	170	-	-
	3	350	247	480	340	-	-
	4	525	371	720	510	-	-
TNC-9	5	700	495	960	680	-	-
	6	875	619	1.200	850	-	-



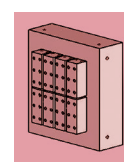
1 bloque / blocks



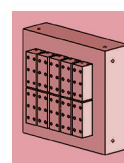
2 bloques / blocks



3 bloques / blocks



4 bloques / blocks



5 bloques / blocks

Pueden llevar los siguientes accesorios:

- Control de temperatura y/o control de corriente (T,M).

Tensiones de cortocircuito (uk%) muy bajas (≈ 3%).

Optional items :

- Temperatura and/or secondary current monitoring (T,M).

Short circuit voltage (uk%) very low (≈ 3%).